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## **MOLD CHECKER LONG**

# MEASUREMENT OF MOLD SURFACE AND FOOT ROLLS FOR LONG PRODUCT CASTING MACHINES

### **BENEFITS**

By measuring the 3-dimensional contour of a mold, it is possible to observe the wear during lifetime, estimate the lifetime of the mold and to measure and properly adjust foot rolls. Correctly adjusted mold tapers minimize the probability of breakouts. By knowing about scratches and the deviation from the set point geometry, the best time to exchange mold plates can be determined in order to prevent breakouts and save money. Newest laser technology makes it possible to acquire all the mold relevant data with only one measurement device that measures contactless and fully automatically.

### **FIELD OF APPLICATION**

Mold Checker is a single device for several different mold formats, as well as a single device for the measurement of molds and mold foot rollers at continuous slab casting machines. A particular version, Mold Checker slab, is available for use in slab caster molds.

### **FUNCTION**

The linear unit stops the laser at user-defined depths of the mold and measures each section by rotating the laser. The sections to be measure can be defined individually in steps of 5 mm. Optimal performance is ensured by using small steps (e.g. 5 mm) in interesting regions (meniscus, bottom of mold) and bigger steps (e.g. 50 mm) in the regions in between.

### **Optional**

For foot roll measurement, the measurement unit moves further down and measures the position and alignment of the foot rolls. The measurement data are stored automatically. so analyses can be done at a later date.

### **PRODUCT STRUCTURE**

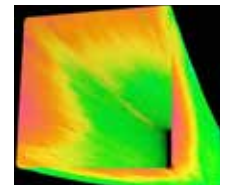
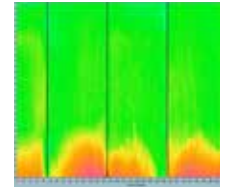
Measurement unit with calibration ring, the unit's base will be adapted to fit the customer molds

10 m connection cable between evaluation unit and measurement unit

Evaluation unit (laptop) with software to control the measurement unit and for data evaluation

Case for measurement unit

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## TECHNICAL DATA

Laser class	2 (not dangerous for human eye)
Measurement range	120 mm
Resolution	7.4 $\mu\text{m}$
Linearity	$\pm 0.02\%$ ( $\pm 0.08\%$ max)
Measurement frequency	1.25 Hz
Temperature stability	0.01%/K
Duration of measurement	depends on number of measured cross sections (customized) typically < 5 minutes
Measuring time per cross section	5 to 10 s
Measurement points per cross section	approx. 6,000
Repeat accuracy	$\pm 0.08$ mm
Operating temperature	10 – 35°C (PC) not cond. 0 – 50°C (electronics)
Storage temperature	-20°C to +60°C

## SERVICES

- Commissioning advisory
- Training
- Spare parts

## OTHER CUSTOMERS BOUGHT ADDITIONALLY

- Gap Checker
- Strand Checker
- OsciChecker
- Mold Checker slab
- Taper Checker
- Mold Expert
- Thermocouple Checker
- Mold SurfaceMon

**Primetals Technologies Austria GmbH**  
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Turmstrasse 44 | 4031 Linz | Austria  
[primetals.com](http://primetals.com)

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